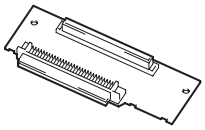
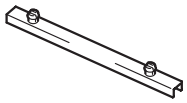
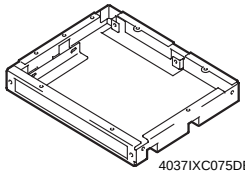
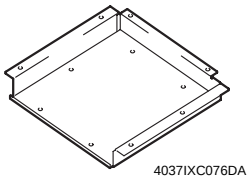
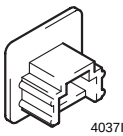
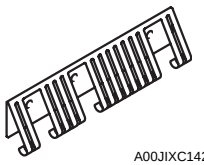
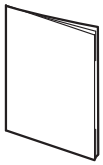
ML-501 Fax Multi Line
INSTALLATION MANUAL

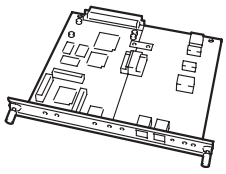
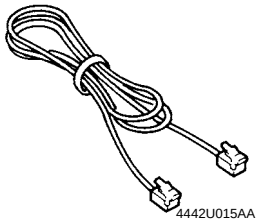
Applied Machines: C353/C253/C203
COLOR MFP (Color/B&W): 35 ppm/35 ppm, 25 ppm/25 ppm, 20 ppm/20 ppm
Product Code: A02E

I. Accessory parts

[Fax multi line]

No.	Name	Shape	Q'ty
1.	PCI expansion board (2nd)	 4037IXC073DA	1
2.	Guide rail	 4037IXC074DB	2
3.	Shield box	 4037IXC075DB	1
4.	Cover	 4037IXC076DA	1
5.	Modular cover	 4037IXC077DA	1
6.	Plate spring	 A00JIXC142DA	4
7.	Screw A (3 × 8 mm)	4037IXC138DA	2
8.	Screw B (3 × 8 mm)	4037IXC137DA	12
9.	Screw C (3 × 6 mm)	A090IXC001DA	12
10.	Installation manual	 4980IXC019DA	1 set

[Fax Kit]

No.	Name	Shape	Q'ty
1.	FAX kit	 4037IXC118DA	1
2.	Modular cable*	 4442U015AA	1
3.	Label A*		1
4.	Label B*	4037IXC226DA	1
5.	Installation precautions		1

* Varies depending on the applicable marketing area
* Label A and B are not used.

⚠WARNING

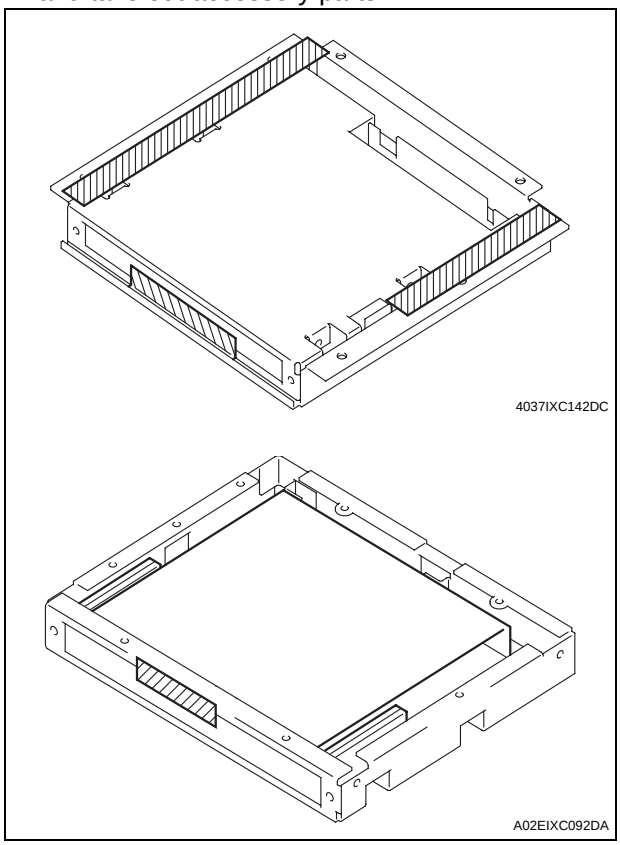
After unpacking, be sure to get rid of the packaging materials and keep them out of the reach of children.

Putting the head in the plastic bag involves danger of suffocation.

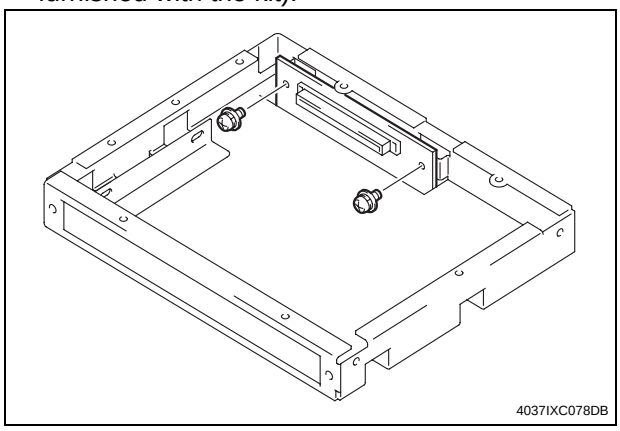
Note:
To install this Kit, the MK-711 (mount kit) must first be installed on the machine.

II. Installation procedures

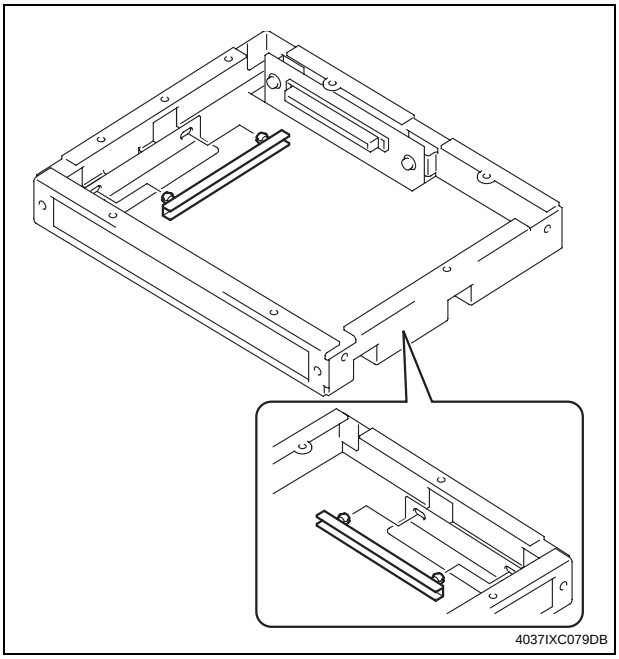
1. Turn off the machine and unplug the power cord from the power outlet.
2. Remove protective tape and shipping materials and take out accessory parts.



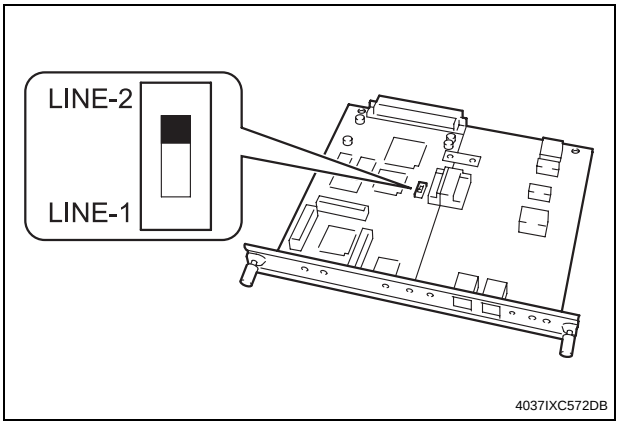
3. Mount the PCI expansion board (2nd) to the shield box using the long driver (two screw A's furnished with the kit).



4. Mount the guide rail (two positions) to the shield box.

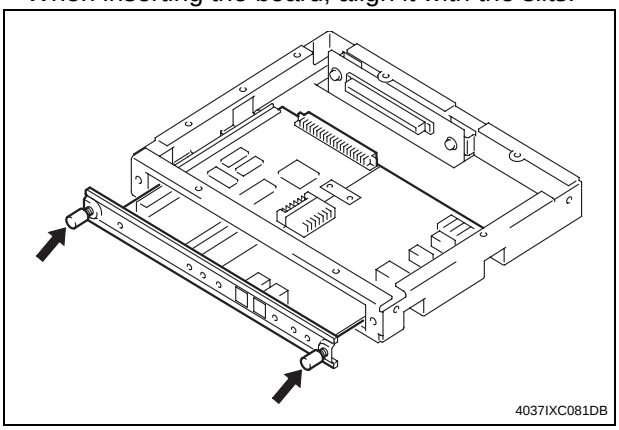


5. Set the SW2 on the FAX controller board to "LINE-2."

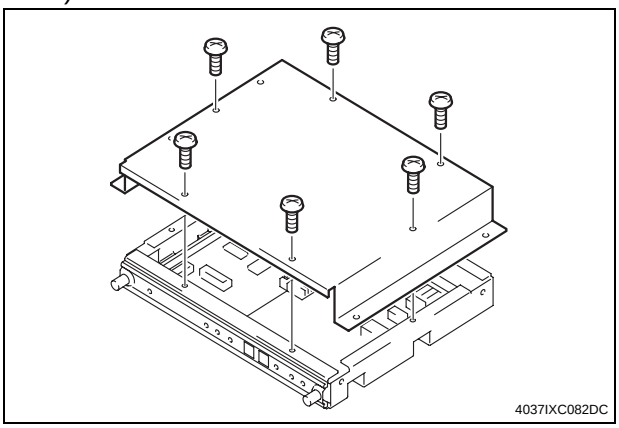


6. Insert the FAX kit and tighten the two shoulder screws.

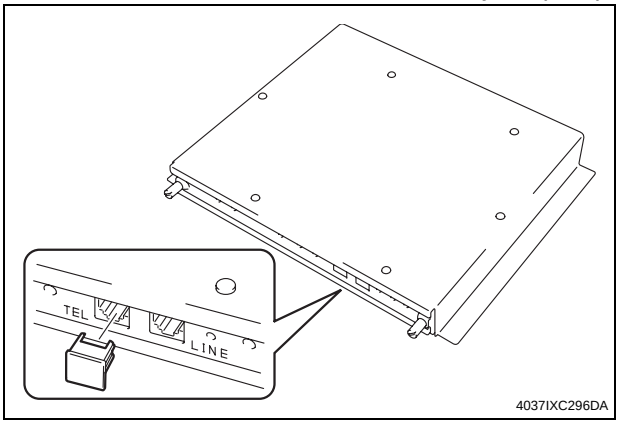
Note:
When inserting the board, align it with the slits.



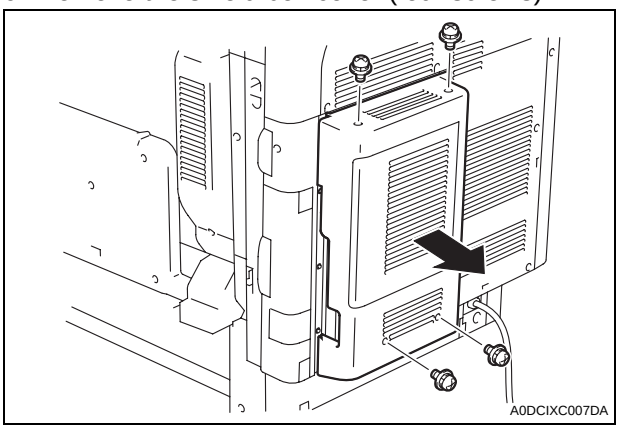
7. Install the cover (six screw B's furnished with the kit).



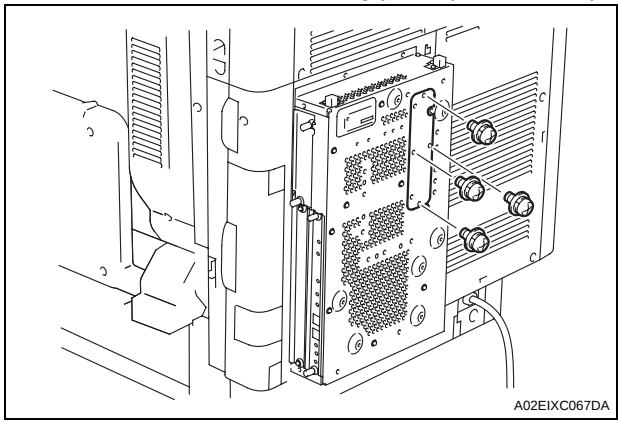
8. Set the modular cover to the modular jack (TEL).



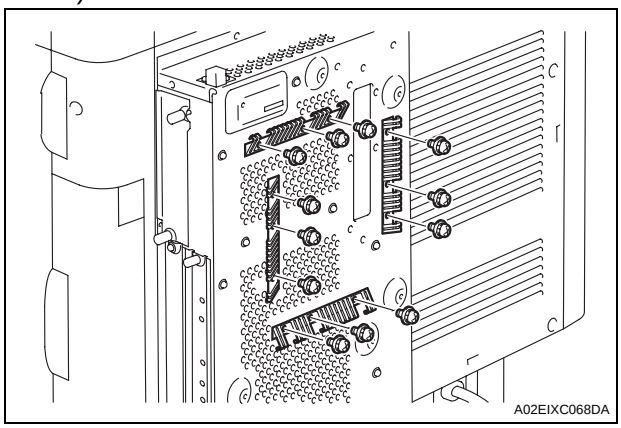
9. Remove the shield box cover (four screws).



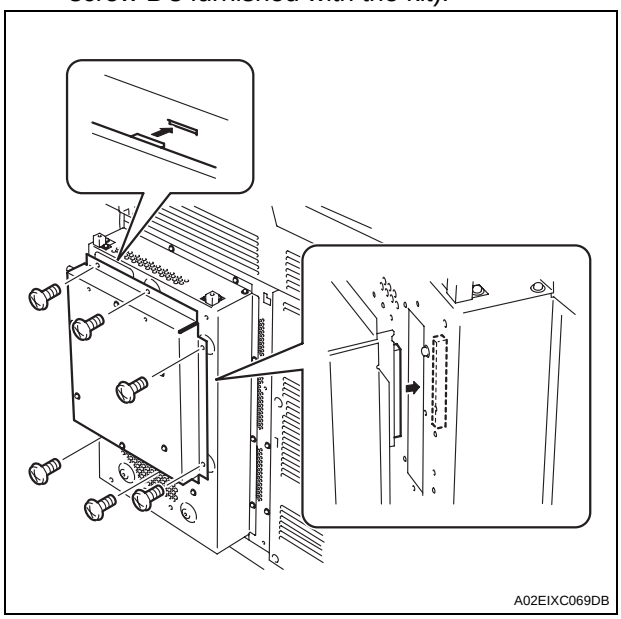
10. Remove the metal blanking plate (four screws).



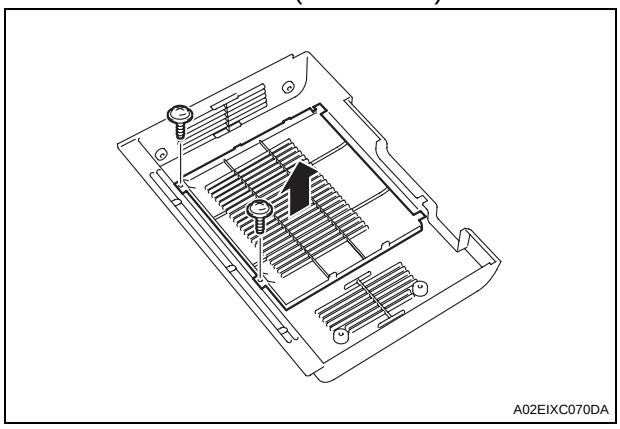
11. Mount the plate spring at four positions as illustrated (three screw C's each, furnished with the kit).



12. Mount the Fax multi line unit to the rear side of the machine.
    (1) Insert the claw (one position) on the Fax multi line unit to the mounting hole on the machine.
    (2) Attach the connector on the PCI expansion board (2nd) with the connector on the PCI expansion board.
    (3) Fix the Fax multi line unit to the machine (six screw B's furnished with the kit).



13. Remove the cover shown in the illustration from the shield box cover (two screws).



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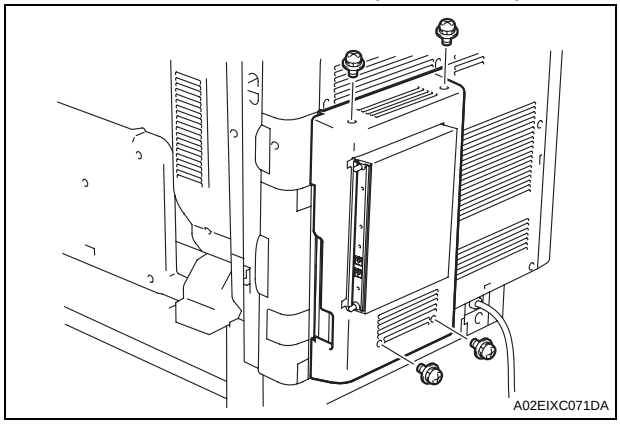
14. Install the shield box cover (four screws).



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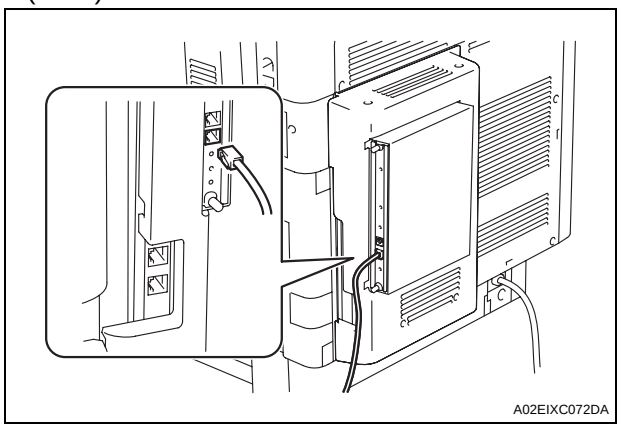
15. Connect the modular cable.

Note:

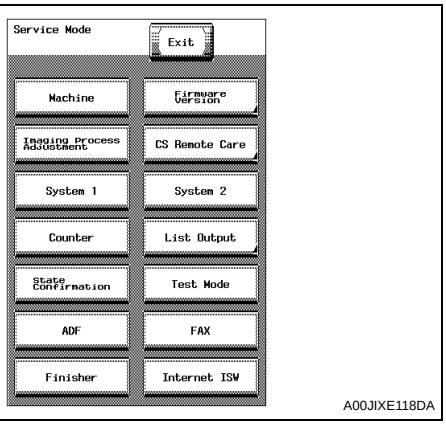
Plug the modular connector into the modular jack (LINE).



A02EIXC072DA

III. Setting the FAX

1. Plug the power cord into the power outlet and turn on the machine.
2. Display the Service Mode screen.
   (For details of how to display the Service Mode screen, see the service manual.)
3. Touch “System 2.”



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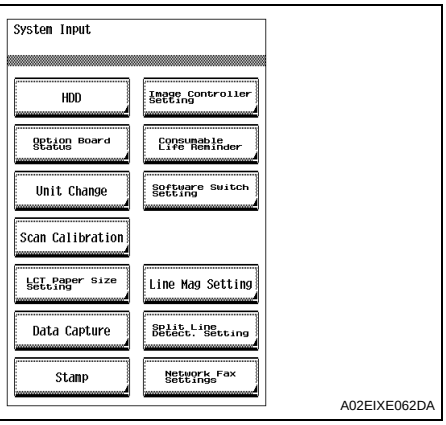
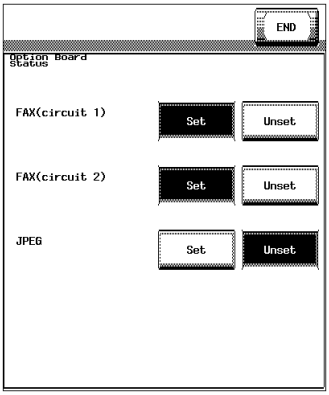
4. Touch “Option Board Status.”



A02EIXE062DA

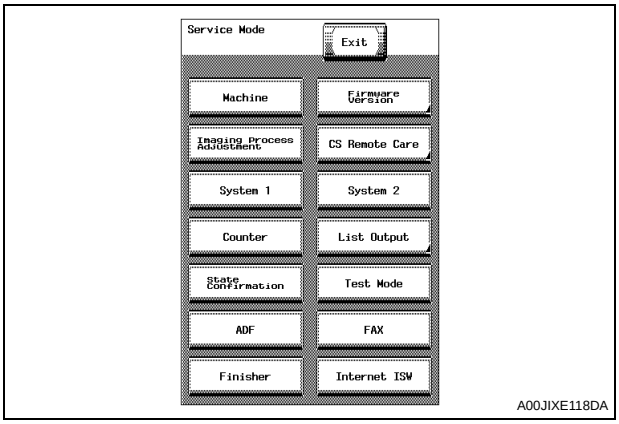
5. Touch “Set” of FAX (circuit 2).



A00JIXE128DA

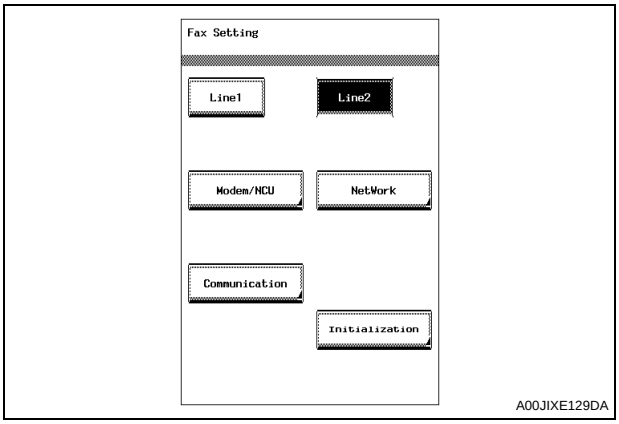
6. Touch “END.”

7. Touch “FAX.”



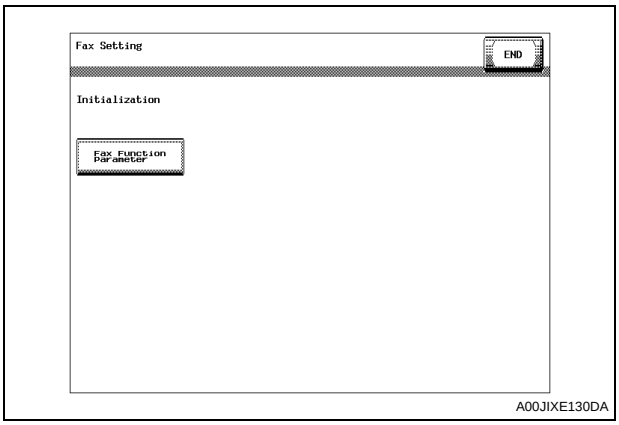
A00JIXE118DA

8. Touch “Line2.”
9. Touch “Initialization.”



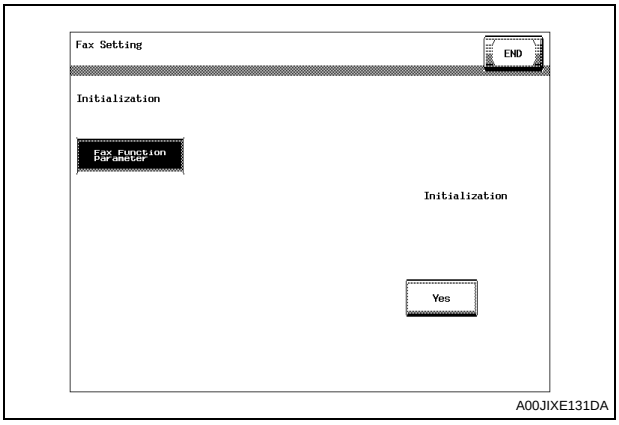
A00JIXE129DA

10. Touch “Fax Function Parameter.”



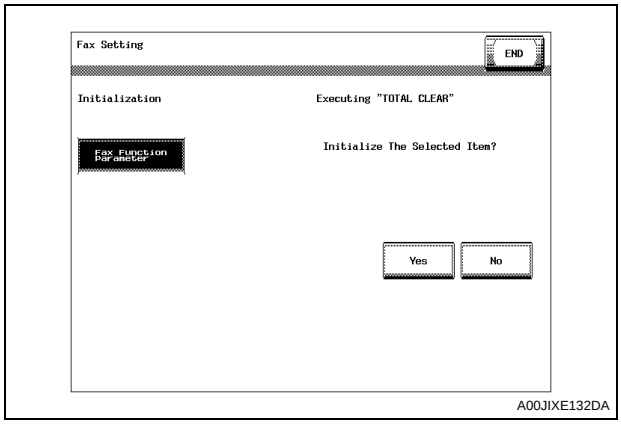
A00JIXE130DA

11. Touch “Yes.”



A00JIXE131DA

12. Touch “Yes.”



A00JIXE132DA

13. Touch “END.”
14. Touch “Exit” on the Service Mode screen.
15. Turn OFF and ON the Main Power Switch.

Note:

When displayed the Service Mode screen, be sure to turn off the main power after exiting the Service Mode screen and wait for 10 seconds or more before turning on.

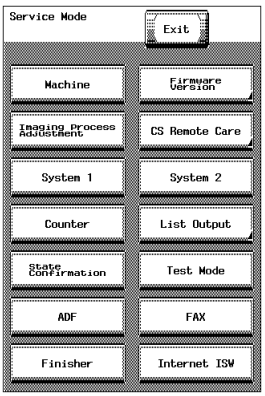
16. Perform the sending and receiving tests between the Machine and either the store which offers the service or the local retailer, to check that it can be operated normally.

IV. Caution when performing dial transfer

After setting the country code, dialing operations may be selected after the switchboard dial tone is detected depending on the destination. In this case, depending on the switchboard connected to the machine and the type of dial tone received from the switchboard, dialing operations may not be available. If that happens, you may be able to avoid the problem with the following setting.

<Turn the Dial Tone Detection function OFF>

1. Display the Service Mode screen.
   (For details of how to display the Service Mode screen, see the service manual.)
2. Touch “FAX.”



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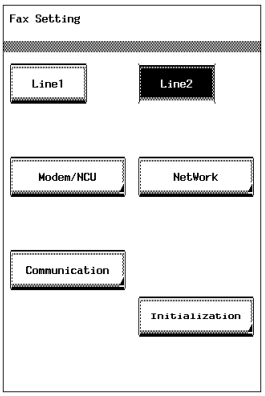
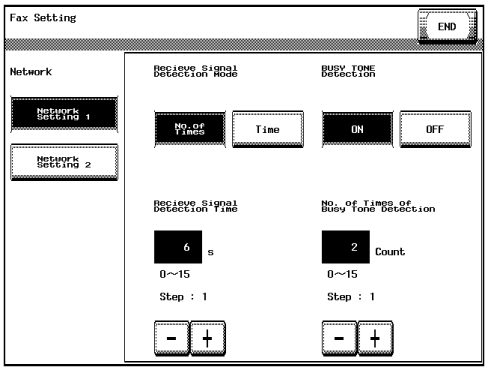
3. Touch “Line2.”
4. Touch “NetWork.”



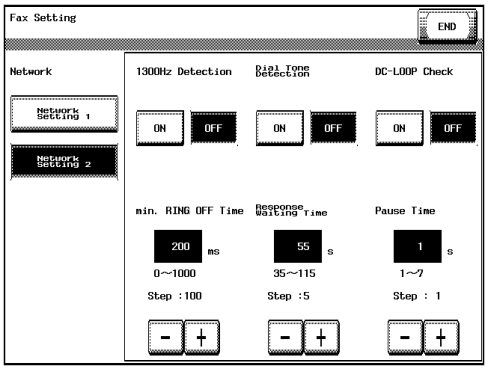
A00JIXE129DA

5. Touch “Network Setting 2.”



A00JIXE126DA

6. Touch “OFF” of Dial Tone Detection.



A00JIXE127DA

7. Touch “END.”
8. Touch “Exit” on the Service Mode screen.
9. Turn OFF and ON the Main Power Switch.

Note:

When displayed the Service Mode screen, be sure to turn off the main power after exiting the Service Mode screen and wait for 10 seconds or more before turning on.